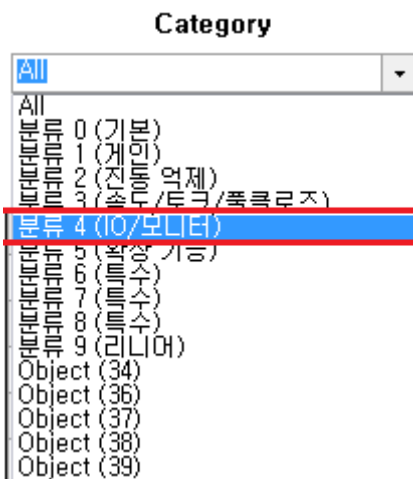


MotionIO &

× LIMIT, ORG MotionIO

1 MotionIO



- Category 4 (IO/Monitor)
- Search Param

| <input type="checkbox"/> | Item | Name | Minimum | Maximum | Defalut | Servo | Value | Unit |
|--------------------------|------|-----------|---------|------------|----------|----------|----------|------|
| <input type="checkbox"/> | 0 | SI1 입력 선택 | 0x0000 | 0xFFFFFFFF | 0x323232 | 0x323232 | 0x323232 | --- |
| <input type="checkbox"/> | 1 | SI2 입력 선택 | 0x0000 | 0xFFFFFFFF | 0x818181 | 0x10101 | 0x10101 | --- |
| <input type="checkbox"/> | 2 | SI3 입력 선택 | 0x0000 | 0xFFFFFFFF | 0x828282 | 0x20202 | 0x20202 | --- |
| <input type="checkbox"/> | 3 | SI4 입력 선택 | 0x0000 | 0xFFFFFFFF | 0x222222 | 0x222222 | 0x222222 | --- |
| <input type="checkbox"/> | 4 | SI5 입력 선택 | 0x0000 | 0xFFFFFFFF | 0x222222 | 0x202020 | 0x202020 | --- |
| <input type="checkbox"/> | 5 | SI6 입력 선택 | 0x0000 | 0xFFFFFFFF | 0x202020 | 0x212121 | 0x212121 | --- |
| <input type="checkbox"/> | 6 | SI7 입력 선택 | 0x0000 | 0xFFFFFFFF | 0x212121 | 0x303030 | 0x303030 | --- |
| <input type="checkbox"/> | 7 | SI8 입력 선택 | 0x0000 | 0xFFFFFFFF | 0x313131 | 0x313131 | 0x313131 | --- |
| <input type="checkbox"/> | 10 | SO1 출력 선택 | 0x0000 | 0xFFFFFFFF | 0x30303 | 0x30303 | 0x30303 | --- |
| <input type="checkbox"/> | 11 | SO2 출력 선택 | 0x0000 | 0xFFFFFFFF | 0x101010 | 0x101010 | 0x101010 | --- |
| <input type="checkbox"/> | 12 | SO3 출력 선택 | 0x0000 | 0xFFFFFFFF | 0x10101 | 0x10101 | 0x10101 | --- |

2

| Item | Name | Minimum | Maximum | Default | Servo | Value | Unit |
|------|--------------|---------|------------|----------|----------|----------|------|
| 0 | SI1 입력 선택 | 0x0000 | 0xFFFFFFFF | 0x323232 | 0x323232 | 0x323232 | --- |
| 1 | SI2 입력 선택 | 0x0000 | 0xFFFFFFFF | 0x818181 | 0x10101 | 0x10101 | --- |
| 2 | SI3 입력 선택 | 0x0000 | 0xFFFFFFFF | 0x828282 | 0x20202 | | |
| 3 | SI4 입력 선택 | 0x0000 | 0xFFFFFFFF | 0x222222 | 0x222222 | | |
| 4 | SI5 입력 선택 | 0x0000 | 0xFFFFFFFF | 0x222222 | 0x202020 | | |
| 5 | SI6 입력 선택 | 0x0000 | 0xFFFFFFFF | 0x202020 | 0x212121 | | |
| 6 | SI7 입력 선택 | 0x0000 | 0xFFFFFFFF | 0x212121 | 0x303030 | | |
| 7 | SI8 입력 선택 | 0x0000 | 0xFFFFFFFF | 0x313131 | 0x313131 | | |
| 10 | SO1 출력 선택 | 0x0000 | 0xFFFFFFFF | 0x30303 | 0x30303 | | |
| 11 | SO2 출력 선택 | 0x0000 | 0xFFFFFFFF | 0x101010 | 0x101010 | | |
| 12 | SO3 출력 선택 | 0x0000 | 0xFFFFFFFF | 0x10101 | 0x10101 | | |
| 16 | 아날로그 모니터 ... | 0x00 | 0x18 | 0x00 | 0x00 | | |
| 17 | 아날로그 모니터 ... | 0x0000 | 0xCCCC... | 0x0000 | 0x0000 | | |
| 18 | 아날로그 모니터 ... | 0x00 | 0x18 | 0x04 | 0x04 | | |
| 19 | 아날로그 모니터 ... | 0x0000 | 0xCCCC... | 0x0000 | 0x0000 | | |
| 21 | 아날로그 모니터 ... | 0x00 | 0x02 | 0x00 | 0x00 | | |
| 22 | 제조사 사용 | 0x00 | 0x00 | 0x00 | 0x00 | | |
| 23 | 제조사 사용 | 0x00 | 0x00 | 0x00 | 0x00 | | |
| 24 | 제조사 사용 | 0x00 | 0x00 | 0x00 | 0x00 | | |

IO Assign

Function

POT NOT E-STOP

EXT1 EXT2 HOME

Logic

Logic_A Logic_B

Value

415635 0x010101

OK Cancel

- Value , IO Assign
- SI2 pin "POT" , A

IO Assign

Function

POT NOT E-STOP

EXT1 EXT2 HOME

Logic

Logic_A Logic_B

Value

8487297 0x818181

OK Cancel

- Function Logic , Value
- Function Value
- , Logic UI

- OK

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