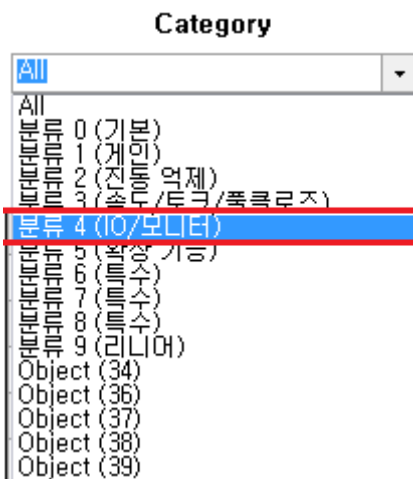




# MotionIO &

× LIMIT, ORG MotionIO

## 1 MotionIO



- Category 4 (IO/Monitor)

Search Param

| <input type="checkbox"/> | Item | Name      | Minimum | Maximum    | Defalut  | Servo    | Value    | Unit |
|--------------------------|------|-----------|---------|------------|----------|----------|----------|------|
| <input type="checkbox"/> | 0    | SI1 입력 선택 | 0x0000  | 0xFFFFFFFF | 0x323232 | 0x323232 | 0x323232 | ---  |
| <input type="checkbox"/> | 1    | SI2 입력 선택 | 0x0000  | 0xFFFFFFFF | 0x818181 | 0x10101  | 0x10101  | ---  |
| <input type="checkbox"/> | 2    | SI3 입력 선택 | 0x0000  | 0xFFFFFFFF | 0x828282 | 0x20202  | 0x20202  | ---  |
| <input type="checkbox"/> | 3    | SI4 입력 선택 | 0x0000  | 0xFFFFFFFF | 0x222222 | 0x222222 | 0x222222 | ---  |
| <input type="checkbox"/> | 4    | SI5 입력 선택 | 0x0000  | 0xFFFFFFFF | 0x222222 | 0x202020 | 0x202020 | ---  |
| <input type="checkbox"/> | 5    | SI6 입력 선택 | 0x0000  | 0xFFFFFFFF | 0x202020 | 0x212121 | 0x212121 | ---  |
| <input type="checkbox"/> | 6    | SI7 입력 선택 | 0x0000  | 0xFFFFFFFF | 0x212121 | 0x303030 | 0x303030 | ---  |
| <input type="checkbox"/> | 7    | SI8 입력 선택 | 0x0000  | 0xFFFFFFFF | 0x313131 | 0x313131 | 0x313131 | ---  |
| <input type="checkbox"/> | 10   | SO1 출력 선택 | 0x0000  | 0xFFFFFFFF | 0x30303  | 0x30303  | 0x30303  | ---  |
| <input type="checkbox"/> | 11   | SO2 출력 선택 | 0x0000  | 0xFFFFFFFF | 0x101010 | 0x101010 | 0x101010 | ---  |
| <input type="checkbox"/> | 12   | SO3 출력 선택 | 0x0000  | 0xFFFFFFFF | 0x10101  | 0x10101  | 0x10101  | ---  |

## 2

| Item | Name         | Minimum | Maximum    | Default  | Servo    | Value    | Unit |
|------|--------------|---------|------------|----------|----------|----------|------|
| 0    | SI1 입력 선택    | 0x0000  | 0xFFFFFFFF | 0x323232 | 0x323232 | 0x323232 | ---  |
| 1    | SI2 입력 선택    | 0x0000  | 0xFFFFFFFF | 0x818181 | 0x10101  | 0x10101  | ---  |
| 2    | SI3 입력 선택    | 0x0000  | 0xFFFFFFFF | 0x828282 | 0x20202  |          |      |
| 3    | SI4 입력 선택    | 0x0000  | 0xFFFFFFFF | 0x222222 | 0x222222 |          |      |
| 4    | SI5 입력 선택    | 0x0000  | 0xFFFFFFFF | 0x222222 | 0x202020 |          |      |
| 5    | SI6 입력 선택    | 0x0000  | 0xFFFFFFFF | 0x202020 | 0x212121 |          |      |
| 6    | SI7 입력 선택    | 0x0000  | 0xFFFFFFFF | 0x212121 | 0x303030 |          |      |
| 7    | SI8 입력 선택    | 0x0000  | 0xFFFFFFFF | 0x313131 | 0x313131 |          |      |
| 10   | SO1 출력 선택    | 0x0000  | 0xFFFFFFFF | 0x30303  | 0x30303  |          |      |
| 11   | SO2 출력 선택    | 0x0000  | 0xFFFFFFFF | 0x101010 | 0x101010 |          |      |
| 12   | SO3 출력 선택    | 0x0000  | 0xFFFFFFFF | 0x10101  | 0x10101  |          |      |
| 16   | 아날로그 모니터 ... | 0x00    | 0x18       | 0x00     | 0x00     |          |      |
| 17   | 아날로그 모니터 ... | 0x0000  | 0xCCCC...  | 0x0000   | 0x0000   |          |      |
| 18   | 아날로그 모니터 ... | 0x00    | 0x18       | 0x04     | 0x04     |          |      |
| 19   | 아날로그 모니터 ... | 0x0000  | 0xCCCC...  | 0x0000   | 0x0000   |          |      |
| 21   | 아날로그 모니터 ... | 0x00    | 0x02       | 0x00     | 0x00     |          |      |
| 22   | 제조사 사용       | 0x00    | 0x00       | 0x00     | 0x00     |          |      |
| 23   | 제조사 사용       | 0x00    | 0x00       | 0x00     | 0x00     |          |      |
| 24   | 제조사 사용       | 0x00    | 0x00       | 0x00     | 0x00     |          |      |

**IO Assign**

**Function**

POT NOT E-STOP

EXT1 EXT2 HOME

**Logic**

Logic\_A Logic\_B

**Value**

415635 0x010101

OK Cancel

- Value , IO Assign
- SI2 pin "POT" , A

**IO Assign**

**Function**

POT NOT E-STOP

EXT1 EXT2 HOME

**Logic**

Logic\_A Logic\_B

**Value**

8487297 0x818181

OK Cancel

- Function Logic , Value
- Function Value
- , Logic UI

- OK

comizoa, , ide, ethercat, , servotunes, , mio, ,

From:

<https://www.comizoa.com/info/> - -

Permanent link:

[https://www.comizoa.com/info/doku.php?id=application:comiide:tool:servotunes:50\\_pinassign&rev=1575619597](https://www.comizoa.com/info/doku.php?id=application:comiide:tool:servotunes:50_pinassign&rev=1575619597)

Last update: **2024/07/08 18:23**