



# Application

- [ComilDE](#)
- [History](#)

Version	Date	Installer	App
v.1.11.22.0	2026.01.19		<a href="#">Download</a>
v.1.11.20.0	2025.07.22		<a href="#">Download</a>
v.1.11.19.0	2025.07.09		<a href="#">Download</a>
v.1.11.18.0	2025.03.28		<a href="#">Download</a>
v.1.11.17.0	2025.02.12		<a href="#">Download</a>
v.1.11.13.0	2024.09.27		<a href="#">Download</a>
v.1.11.12.0	2024.09.12		<a href="#">Download</a>
v.1.11.11.0	2024.08.20		<a href="#">Download</a>
v.1.11.10.0	2024.06.21		<a href="#">Download</a>
v.1.11.9.0	2024.05.29		<a href="#">Download</a>
v.1.11.8.0	2024.05.24		<a href="#">Download</a>
v.1.11.7.0	2024.05.17		<a href="#">Download</a>
v.1.11.6.0	2024.05.07		<a href="#">Download</a>
v1.11.2.0	2024.04.17		<a href="#">Download</a>
v1.11.0.0	2024.02.23		<a href="#">Download</a>
v1.10.5.1	2023.11.28		<a href="#">Download</a>
v1.10.4.0	2023.08.28		<a href="#">Download</a>
v1.10.3.0	2023.08.24		<a href="#">Download</a>
v1.10.2.0	2023.07.21		<a href="#">Download</a>
v1.10.1.0	2023.06.26		<a href="#">Download</a>
v1.10.0.0	2023.06.01		<a href="#">Download</a>
v1.9.3.9	2023.05.30		<a href="#">Download</a>
v1.9.3.7	2023.03.31		<a href="#">Download</a>
v1.9.3.4	2023.02.22		<a href="#">Download</a>
v1.9.3.3	2023.02.20		<a href="#">Download</a>
v1.9.3.2	2023.02.13		<a href="#">Download</a>
v1.9.3.1	2023.02.02		<a href="#">Download</a>
v1.9.3.0	2022.12.12		<a href="#">Download</a>
v1.9.2.1	2022.11.29		<a href="#">Download</a>
v1.9.2.0	2022.11.21		<a href="#">Download</a>
v1.9.1.0	2022.11.15		<a href="#">Download</a>
v1.9.0.0	2022.09.20		<a href="#">Download</a>
v1.8.2.0	2022.09.19		<a href="#">Download</a>
v1.8.1.0	2022.09.07	<a href="#">Download</a>	<a href="#">Download</a>
v1.7.0.0	2022.08.19		<a href="#">Download</a>
v1.6.10.0	2022.08.04		<a href="#">Download</a>
v1.6.9.0	2022.07.22		<a href="#">Download</a>

v1.6.7.5	2022.06.15	<a href="#">Download</a>	
v1.6.7.4	2022.06.08	<a href="#">Download</a>	
v1.6.7.2	2022.05.04	<a href="#">Download</a>	
v1.6.7.0	2022.04.15	<a href="#">Download</a>	
v1.6.6.0	2022.04.04		
v1.6.5.0	2022.03.24		
v1.6.4.0	2022.02.07		<a href="#">Download</a>
v1.6.1.4	2021.12.14		<a href="#">Download</a>
v1.5.4.24	2021.10.20		<a href="#">Download</a>
v1.5.4.2	2021.04.20		<a href="#">Download</a>
v1.5.2.0	2021.01.04		<a href="#">Download</a>
v1.5.1.0	2020.12.04		<a href="#">Download</a>
v1.5.0.0	2020.07.31		<a href="#">Download</a>
v1.4.2.0	2020.05.29		<a href="#">Download</a>
v1.4.1.0	2020.04.29		<a href="#">Download</a>
v1.4.0.0	2020.04.23		<a href="#">Download</a>
v1.3.10.0	2020.03.20		<a href="#">Download</a>
v1.3.9.0	2020.03.19		<a href="#">Download</a>
v1.3.6.0	2018.08.13		<a href="#">Download</a>

1.11.20.0

## Debugs

- Oriental Servo Config , CKD Type Config
- DeviceList Sorting

## Adds

- Axis PDO

1.11.19.0

## Debugs

- Slot AutoDetection
- EEpromData size type :ushort → int
- LX557

# Changes

- Config.IsDetectModule PreOP

# Adds

- Crevis MDP IO Channel Mapping

1.11.16.0

# Debugs

- FormGantry
  - CoordinateType
  - TeachingByPosition
  - , Torque가 1000
  - Setup Apply 가

1.11.18.0

# Debugs

- cmmsdk load DIO devCount
- ETS-MC02P : physAdd + 1 → physAddr - 1

# Changes

- SoftEtherCAT.IsLoadFromFile 가
- NetState AIState . 가
- EtherCAT Serial Ch
- Graph Channel Selector

# Adds

- PDO Serial

1.11.17.0

## Debugs

- Config Download (v1.11.14.0 )
- SlotScan

## Adds

- Config.WriteToJson 가

1.11.16.0

## Debugs

- FormGantry
  - CoordinateType
  - TeachingByPosition
  - , Torque가 1000
  - Setup Apply 가

1.11.15.0

## Debugs

- FW Update MotorMonitor 가
- Graph가 Document

## Adds

- formPDO : 402 profile
  - FW : 2.145
  - DRV : 2.15
  - DLL : 2.17
- CPF to JSON 가

# Changes

- Scan / Download
- ecGn\_SetBootWaitMode : ecGn\_LoadDevice() ,

1.11.13.0

# Debugs

- ReverseConnectionCheck Net

# Adds

- Check ReverseConnection 가

# Changes

- FormSetup.Form AxisVisible, AxisIoVisible
- LogView.AlarmMonitor

1.11.12.0

# Debugs

- Slot ,
- StyleMode IO Form
- SCAN Exception Message
- MotorMonitor Lock
- beginner mode

# Adds

- EEPROM.Updater : Minimum checkbox 가 ( )
- Axis.DO 가
- MultiAxis : DI/DO 가
- C-Net 가



# Debugs

- EtherCAT.SyncAxis
- FormDevList.NodeSorter
  - IO Sorting
  - OrderByAddress
- 
- DI Projectfile load Channel

# Adds

- ProjectManager.pjt3 가
  - Setup.ProjectFileExtension 가
- 가
  - LossFrame
  - Slave Comm Error
  - DevList not running
  - CommErrorThreshold Property 가
- TopologyView LossFrame, DcCount Monitor 가
- FormAlarmList 가
  - , LogView
- FormSerial.Repeat 가
- 가

# Changes

- EtherCAT.Config AIStateChange 1 가
- Dock Crash ,
  - BegineerMode Crash , BegineerMode
- FormAI, FormAO

1.11.9.0

# Debugs

- LogView.Alarm hide
- Project load customDoMap

# Changes

- ServoAlarmCode logging

1.11.8.0

# Debugs

- Profile 401 ESI ProfileNo
- Config Do, DI PdoMap 가 map 가 sm
- ProcessData Excluded , Map IoType

# 1.11.7.0

Changes

- Alias Read 0xCCC
- ESI PdoAssign

Debugs

- DevList.Find 가

# 1.11.6.0

Debugs

- Config net Update AIStatus 가

# 1.11.5.0

## Adds

- App 가

## Debugs

- Dock
- NetState : RoundTrip.Set

# 1.11.4.0

## Adds

- Config : SlotGroup Slot

## Changes

- CycleTimeSync@Factor
- 402 Profile 가 가 , PhysAddr

## Debugs

- DeviceList slot
- Omron CJ1W-ECT21 Config

# 1.11.3.0

## Adds

- DevList.Search Module 가
- SearchTextBox "Search" 가
- FormAiStatusCode : , Code가 0
- SdoAbortCodeDescription 가 : Shell LogViewer 가
- FormSetup.Form.AiPrecision Property 가
- Shell.Check 가
- ELMO Slot Driver
- FormFirmware.Reset MultiSelect
- NetState EscState
- Config.CheckMultiAxis

## Changes

- DcOffsetDefault
- 5001 Profile Step ID PhysAddr + 1 ( : ID = PhysAddr)

Debugs

- Disconnect Topology Update Topology
- DevList.Search :
- NetID 0 FormESC
- FormSlot Module ModIndent가 0 가
- NetState

# 1.11.2.0

- 
- ControlLock 가
- AppSetup.t.formInfo.AlarmMonitor.DisplayAlarm Property 가
- Config.InPdoSkipCount Property 가
- AllowNodeNameChange Property 가<sup>1)</sup>
- DeviceList.xml 가
- Config.DriverRawPDO
- AIState , Stop
- FormFirmware.Reset Device
- RemoteMode
- 
- FormAI / FormAO Graph 가
- Dictionary enum
- TempController 0
- FormSetup 가
- Config
  - , 가
  - NetInfo.LogicIn / NetInfo.LogicOut Servo 가
  - Scan / Download Exception
  - IO Scan/Download 1 Dock
  - Download BackupFile Exception
- Shell
- Master-Slave
- GetModulInfos Exception <sup>2)</sup>

# 1.11.1.0

- App
- Dock Expert
- 5001 Profile IO
- FormDevList
  - ExpandOne, ExpandAll, CollapseOne, CollapseAll 가
  - SearchNodeWithChannelName 가
  - DeviceName 가
- MotorMonitor : ColumnCount Property 가
- FormDIO
  - RootColumnCount Prop가erty 가 : DIO Form ColumnCount
  - ColumnCount\_1 Enum 가
- FormAI / FormAO : Precision
- Setup
  - AppSetup.Form.DeviceList.InitTreeLevel Property 가
  - AutoLoa .NameOnly Property 가
- Config
  - TopologyView : Port line
  - Module Append
  - DefaultZoom
  - ProfileNo <sup>3)</sup>
  - UpdateForm : Event
  - ID / ID , TreeView
  - MultiAxis ID 가<sup>4)</sup>
  - TopologyView AIState <sup>5)</sup>
  - DI / DO StartCh 가
  - SM / FMMU <sup>6)</sup>
  - DioMap, AioMap Leak
  - IsRevisionNoNotMatchAnError Property가 false , RevisionNoNotMatch
  - Net , TopologyView Update
  - CustomIoMap : Map 가
  - MDP type Object-DataType Matching <sup>7)</sup>
    - Object DataType Size가 , Object DataSize
  - InfoRefFilePath Node
- ServoTunes
  - ServoTunes
  - LoadOne
- AlarmMonitor 가 : Axis Alarm, Slave CommError
- EtherCAT
  - MailBox Abort <sup>8)</sup> AbortCode log 가
  - Device가 ID가 0 가
  - AlarmState Property 가 : AIState가 AlarmState AlarmMonitor

# 1.11.0.0

- SlaveCfg : ProfileNo 가
- 402 Profile Address
  - 402 Profile 64 .
  - , INVALID\_ADDRESS\_IN\_402 ConfigError
- ConfigError 가 ( )
- formConfig Leak
- ProfileNo.5003
- ServoTunes Data Read Error
- UsingStationAddress Property 가
  - CSA
- FormConfig.TopologyView
  - AIStatus 가
  - Group AIStatus
- Config.BaseAIState Property 가
- DcOffsetDefaultValue 가
- Firmware Reset : Main → Firmware

# 1.10.6.0

- EtherCAT
  - **DLL Logger** **AppDown**
  - Dictionary Search 가
  - DataType Object bit 가 가
  - TempController 가
  - Scan ecCfg\_SetSlaveConfig : PreOP
  - ESI SM Enable Enable
- cEIP
  - cEIP AppDown
  - cEIP Version Parsing
  - cEIP MotorState Update failed
- NEMO
  - FW, Lib Version read failed

# 1.10.5.0

- SoftEtherCAT 가
  - ESC, SlaveRW
- EtherCAT Config
  - FMMU Section : Servo Sect
  - EBus\_2 + Mii\_2 Type Matching
  - ProcessData Entry Type ETC 가
- DO Repeat RepeatCount 가 0 ,

# 1.10.4.0

- IO Form Dock 가
- Setup : FormIO HideMenu Property 가

# 1.10.3.0

- Config
  - TopologyView : PortMonitoring Option 가
  - NetInfo : DcOffset : %
- Dictionary : Enum
- <sup>9)</sup> 가
- EtherCAT : OPMODE\_PT 가

# 1.10.2.0

- FormConfig : Slave AutoReset 가
- FormPDO : 2 ~ 7 bit size Data 가
- FormSlave : EEPROM Update Bootstrap Data 가
- [10\)](#)

# 1.10.1.0

- EtherCAT
  - ETS-MC02P
    - 
    - 
    - SVON\_Logic 가
  - Dictionary bit write
  - Config.TopologyView : Drawing , StandAlone Master Hub 가
  - FormSlaveRW Device가 1 ID가 0 , DeviceID ( netID 가 0 )

# 1.10.0.0

- EtherCAT
  - Coupler Slot , : Slot → Coupler
  - Config : Address Net SlaveList가
  - UnitDistance 가
  - Topology Line
  - Configurator Net
  - Scan Download DCSync
  - Lib (ODM 가)
- ServoTunes
  - List View

## 1.9.3.9

- EtherCAT
  - 가 , IO가 IO Form
  - null
  - ESI InfoReference
  - TopologyView MasterDC Port가
  - FormSlaveRW Device가 1 ID가 0 , DeviceID ( netID  
가 0 )

## 1.9.3.8

- EtherCAT Lib

## 1.9.3.7

- Shell
  - API ,
- EtherCAT
  - Firmware Upload UI
  - ETS-MC02P, CMC HomeReturn

## 1.9.3.5

- DeviceList
  - EtherCAT (Driver) : MajorNo.MinorNo.BuildNo.RevNo

## 1.9.3.4

- DeviceList
  - EtherCAT : MajorNo.MinorNo.BuildNo.RevNo
  - EtherCAT Version Compare

## 1.9.3.3

- HomeReturn
  - HomeReturn , MotorMonitor / AxisList

## 1.9.3.2

- ServoTunes
  - Nikki Denso : Nikki Denso 가 , Exception Error
  - Servo가 Net ServoTunes

## 1.9.3.1

- EtherCAT InitAlState DontChange , PDO

- Slave SDO Read
- ServoTunes EEPROM Write 가

### 1.9.3.0

- EtherCAT Version : File → GetVerInfo
- AutoSaveEnable, AutoSavePath 가
- AutoLoadEnable, AutoLoadPath 가
- FirmUp : 0 State가
- DO Custom Channel Control : Setup
- LX554 48 : LX554 → LX554(48)
- LX553 : LX553 → LX552(40)

### 1.9.2.1

- EtherCAT HomeReturn Success
- UnknownESC Register Read (DIStatus )
  - TopologyView, ESC Viewer Update
  - 1.9.2.0 YASKAWA Driver Topology가

### 1.9.2.0

- ESC Viewer
  - PortControl 가

- UI
- ESC Type Register Read/Wrtie
- TopologyView
  - ESC Redundancy Check
  - Port Open ESC
- DSP Viewer
  - FW 2.66 EEclnfoID 가 (SendCount, ReceiveCount )
  - Read Checkbox 가
- DeviceList
  - EtherCAT VersionCheck

# 1.9.1.0

- ServoTunes
  - UI
  - Write One-All, Write All-All
- Config
  - TopologyView
  - SlaveTree
    - Coupler - Coupler / Hub - Hub
  - PortOpen
  - SlaveInfo DcInfo 가
  - OHT\_Step 가
  - 402 Profile Axis Info Update
  - Scan
  - Master Redundancy
- FormIO
  - EtherCAT IO Form Title NetID 가
  - EtherCAT AI / AO Aio Mode
  - DIO GetMulti Selction 가 (GetMulti / GetOne)
    - LX534 + 64 IO , SDK 32
- DeviceList
  - EtherCAT Slot 10 , Sorting
    - 1,10,11,2,3,4 1,2,3,4,10,11
- Dictionary
  - , UI
- Shell
  - ToHex(),ToDec(),ToBit() 가

- FirmUp
  - DeviceNode          DeviceInfo Update

## 1.9.0.0

- Config    DC-Sync Factor          (OP          )

## 1.8.2.0

- Dictionary : EnumType          null
  -
- AI / AO Form : Multi-Channel          Name Copy/Paste
- SevoTunes : SanyoDenki, NikkiDenso

## 1.8.1.1

- SlaveRW : SDO Read    Sign/UnSign
- DevList Form : PulseType
- Config : 402Profile          DcSyncMode가          가

## 1.8.1.0

- CMC Axis 가
- EtherCAT FW Version 1.60 DCSyncEnable

## 1.8.0.0

- EtherCAT DcSyncEnable 1, 2 가
- Dictionary : EnumType Text
- SDP Type Visible 가
- 가 Log Skip
- ServoTunes : Yaskawa EtherCAT

## 1.7.0.1

- Setup Form MinorBugFix
- Setup Form NEMO ELP Logic

## 1.7.0.0

- EtherCAT ReserseConnetionCheck MinorBugFix
- EtherCAT Multi-Device FirmwareUpdate
- EtherCAT Virtual Module Append MinorBugFix

