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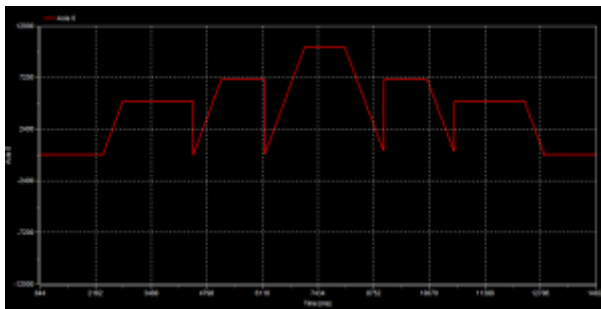
×

- 가 <sup>1)</sup>

- **Initial speed → WorkSpeed → End Speed** <sup>2)</sup>
- **Initial speed → WorkSpeed → End Speed**
- Initial Speed, End Speed 0
- 0 0 0 0 가

- Initial Speed, End Speed, Acceleration, Deceleration <sup>3)4)</sup>

1)



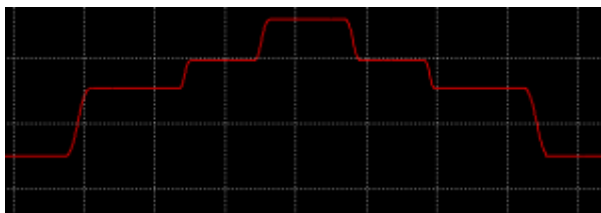
2)

End Speed                      End Speed = Initial Speed

3)

Initial Speed    가 5000    10000    가    1    End Speed, 2  
 5000            , 1            Decel 0

4)



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