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- 가

- **Initial speed → WorkSpeed → End Speed<sup>1)</sup>**  
**Initial speed → WorkSpeed → End Speed**
- Initial Speed, End Speed 0
- 0 0 0 0 가

- Initial Speed, End Speed, Acceleration, Deceleration <sup>2)</sup>

<sup>1)</sup> End Speed                      End Speed = Initial Speed

<sup>2)</sup>                      가 5000    10000                      가                      1                      End Speed, 2

Initial Speed    5000                      , 1                      Decel    0

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