

---

Case 1 .....	1
AddInfo .....	1
Solution .....	1
Case 2 .....	1
AddInfo .....	1
Cause .....	1
Solution .....	1
Case 3 .....	1
AddInfo .....	1
Cause .....	2
Solution .....	2
Case 4 .....	2
AddInfo .....	2
Cause .....	2
Solution .....	2

ethercat, opstate, safeop, preop, config, ,

# SafeOP

× AIState가 PreOP SafeOP

## Case 1

**AddInfo**

- LS

**Solution**

- [LS MECAPION : SafeOP](#)

## Case 2

**AddInfo**

- x64 ECat\_Config Configuration x86 Application

**Cause**

- x64 Config Download .cec C:\Windows\System32
- x86 Application .cec c:\Windows\SysWow64
- Config 가 SafeOP

**Solution**

- .cec c:\Windows\SysWow64 C:\Windows\System32

## Case 3

**AddInfo**

- PDO PDO SafeOP

**Cause**

- PDO Assign

**Solution**

- EcatConfig PDO Assignment



- xml



**Case 4**

**AddInfo**

- ComiEcatConfig 가 , OP

**Cause**

- EcatConfig(2016/03/07) SlaveListMode “ ”
- Addressing , Scan Index

**Solution**

- “ ”
- EcatConfig
- ComiIDE Config

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Last update: **2024/07/08 18:22**