

- Case 1 1
 - AddInfo 1
 - Cause 1
 - Solution 2
- Case 2 3
 - AddInfo 3
 - Cause 3

, , homing, , , ,

× 가 .

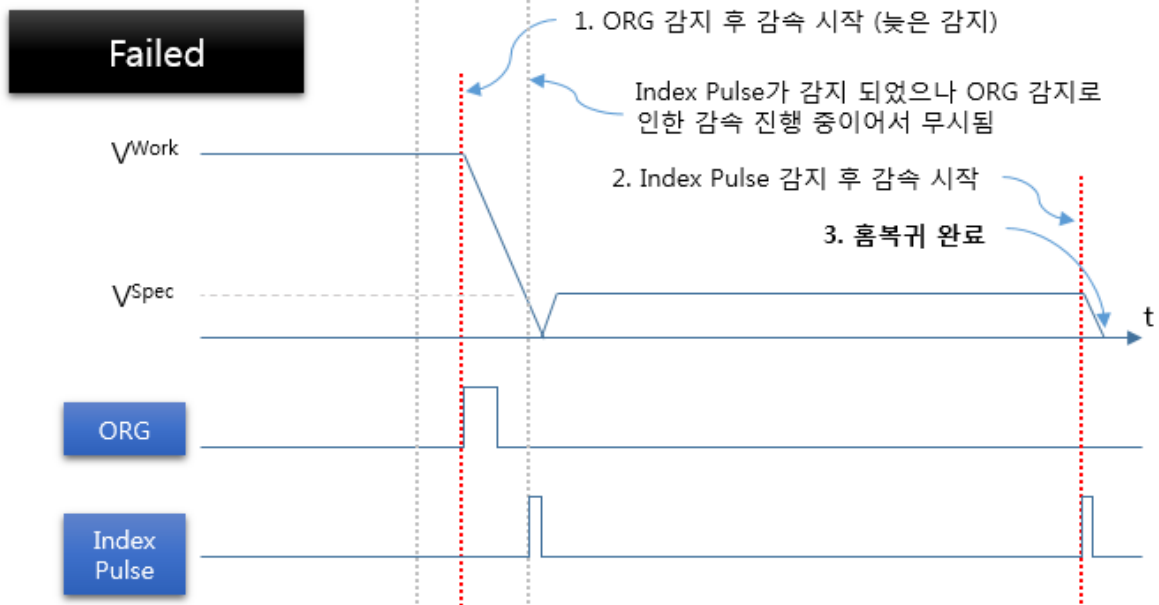
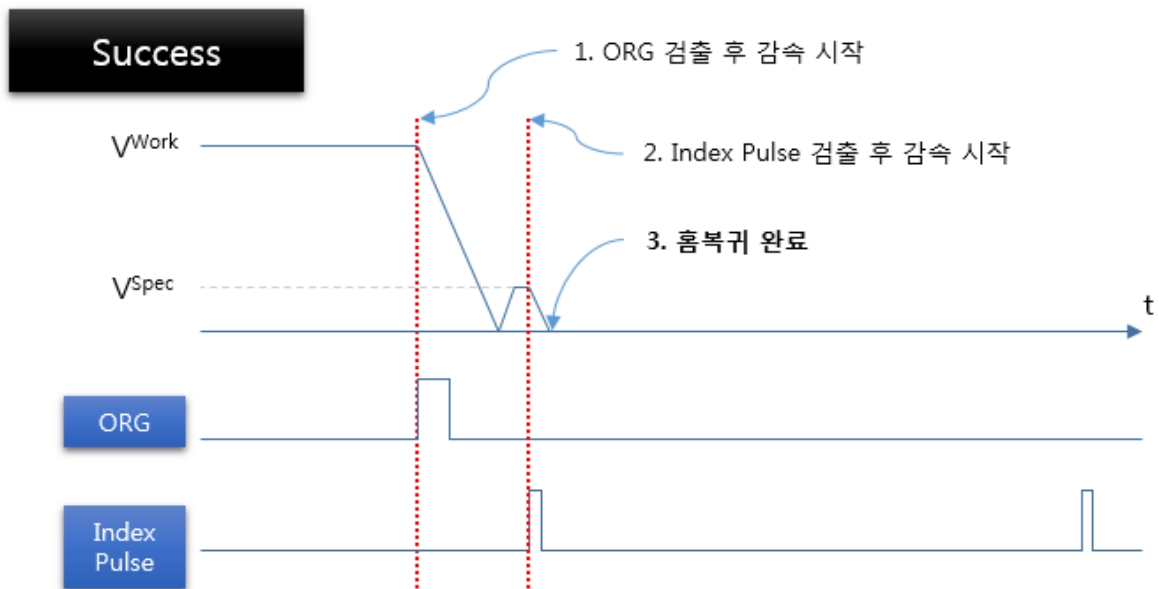
Case 1

AddInfo

- 1 Index Pulse (Z) 가

Cause

- 1 (ORG, EL) Z 가
- 가 Index Pulse Index Pulse



- Index Pulse , 1 (ORG)가 index
- Pulse , Index Pulse 1

Solution

- Index Pulse 1 1
- (Vwork)

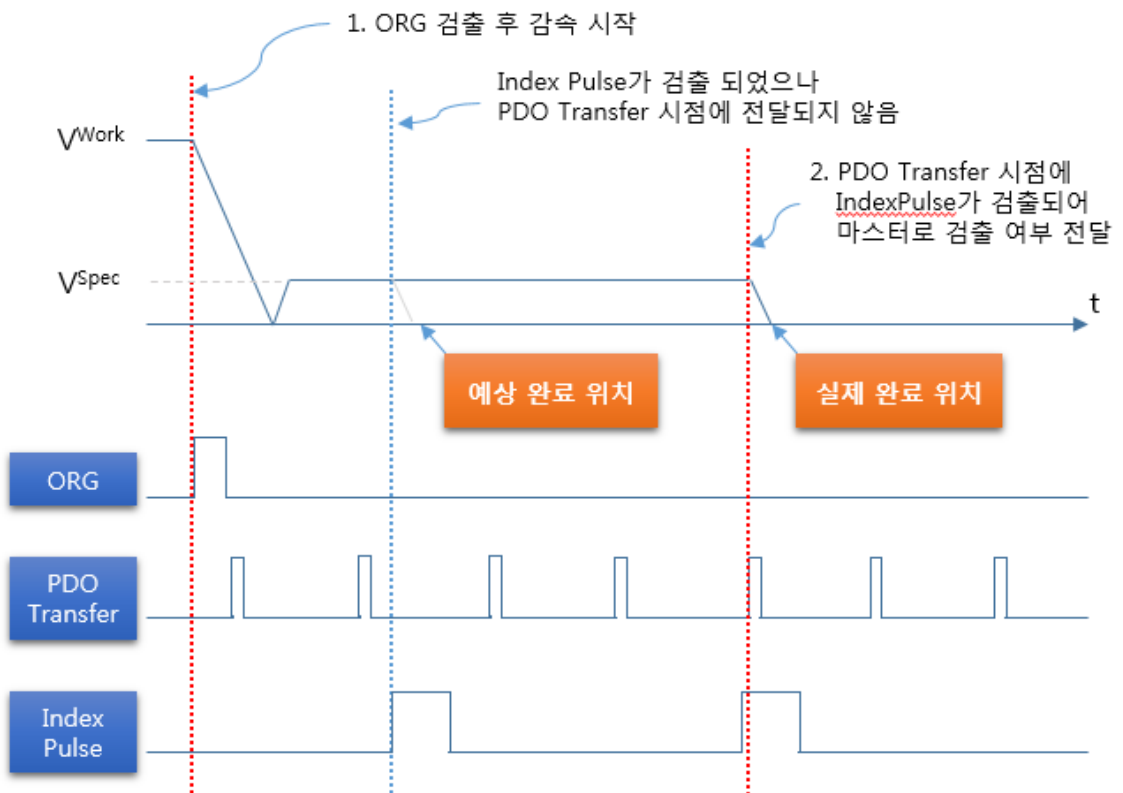
Case 2

AddInfo

- 100 homeMode Index Pulse(Z) Mode

Cause

- 100 homeMode 가 .
- Index Pulse PDO() .
- Z ,
- Index Pulse



- Index Pulse 2 .

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