

Case 1 1
 AddInfo 1
 Cause 1
 Solution 2
Case 2 3
 AddInfo 3
 Cause 3
 Solution 4

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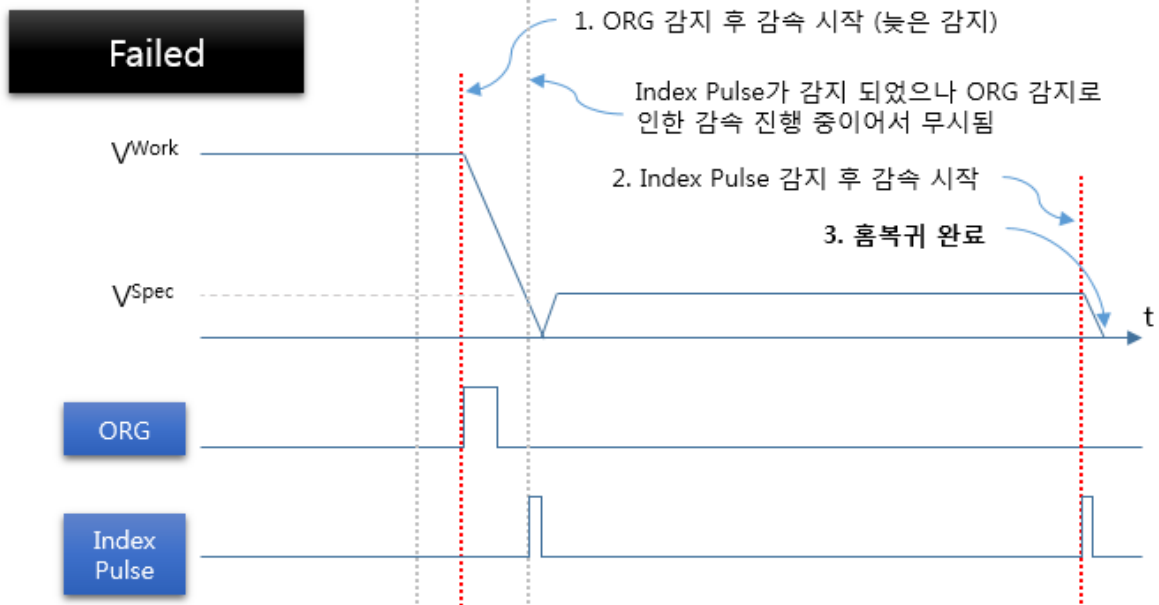
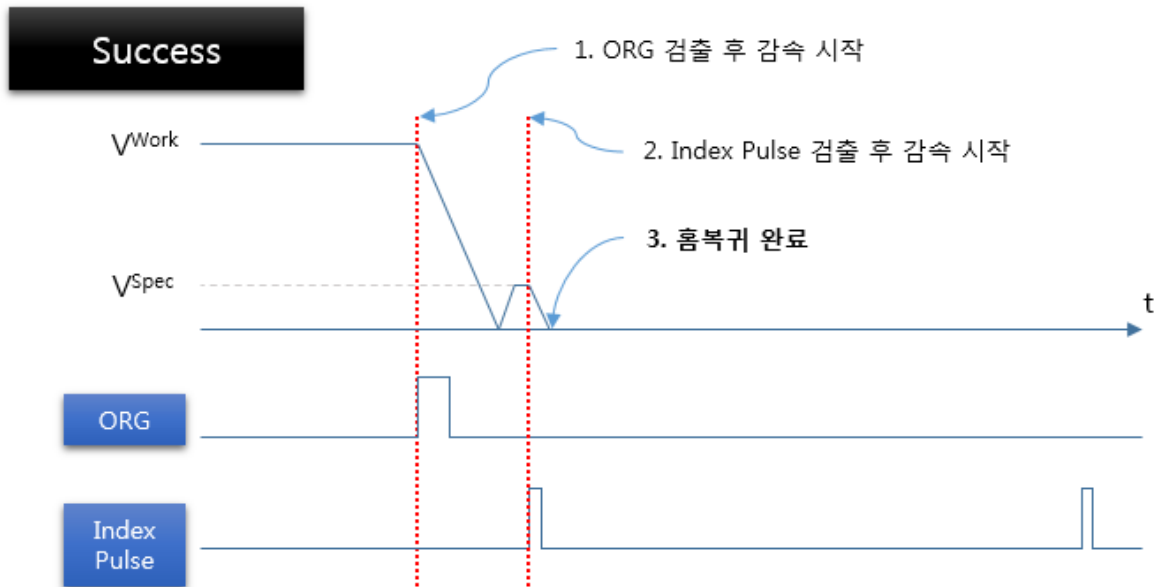
Case 1

AddInfo

- 1 Index Pulse (Z) 가

Cause

- 1 (ORG, EL) Z 가
- 1 가 Index Pulse Index Pulse
- **Homing Method 4** (+ORG & Index Pulse no direction change)



- Index Pulse , 1 (ORG)가 index Pulse , Index Pulse 1 index

Solution

- Index Pulse 1 1
- (Vwork)

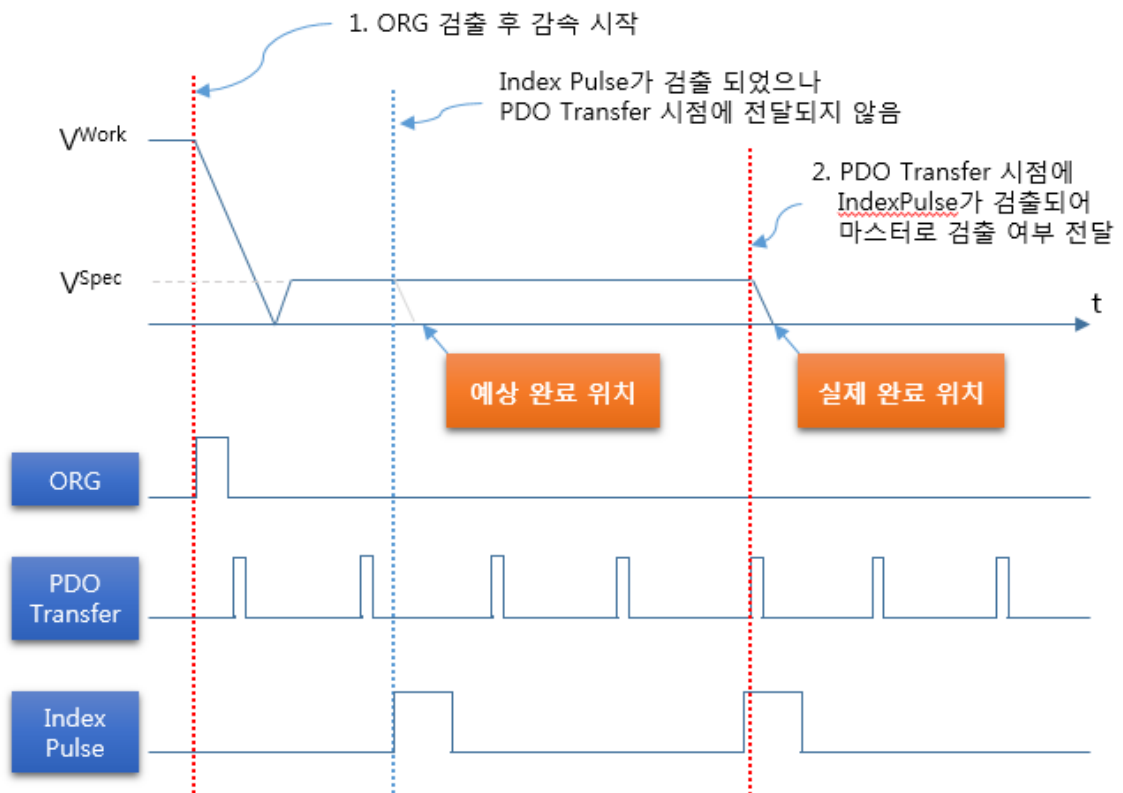
Case 2

AddInfo

- 100 homeMode Index Pulse(Z) Mode

Cause

- 100 homeMode 가 .
 - Index Pulse PDO() .
 - Z ,
- Index Pulse



- Index Pulse 2 .

Solution

- 가
- Index Pulse Latch
- Index Pulse (Vspec)

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