

- Case 1 ..... 1
  - AddInfo ..... 1
  - Cause ..... 1
  - Solution ..... 2
- Case 2 ..... 3
  - AddInfo ..... 3
  - Cause ..... 3
  - Solution ..... 4

, , homing, , , ,

× 가 .

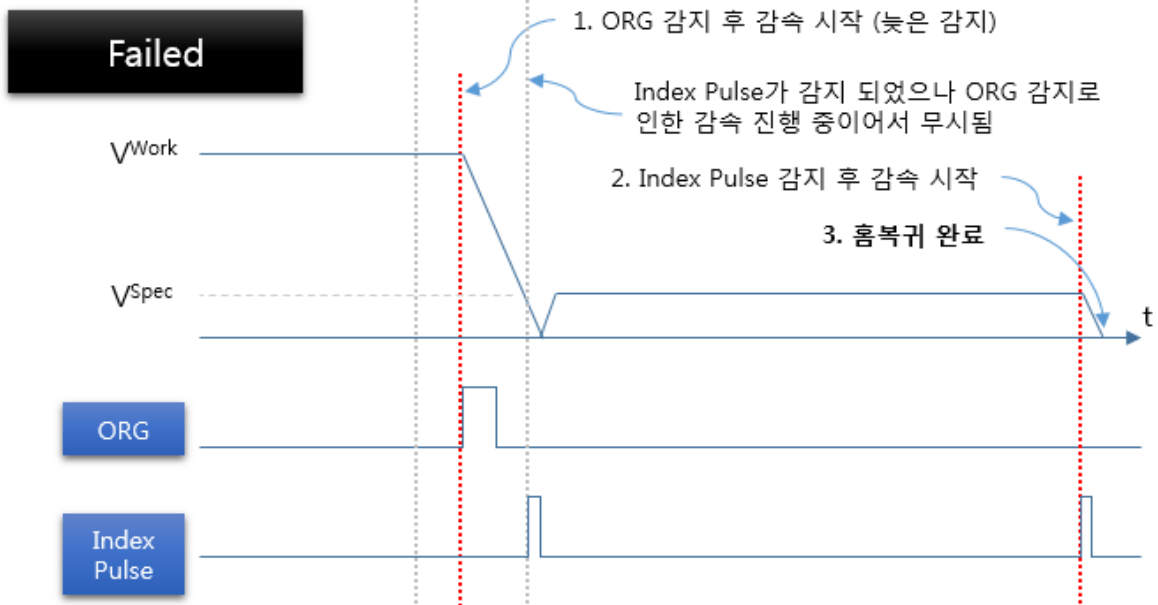
### Case 1

#### AddInfo

- 1 Index Pulse (Z ) 가

#### Cause

- 1 (ORG, EL) Z 가
- 1 가 Index Pulse Index Pulse
- **Homing Method 4** ( +ORG & Index Pulse no direction change )



- Index Pulse , 1 (ORG)가 index Pulse , Index Pulse 1 index

### Solution

- Index Pulse 1 1
- (Vwork)

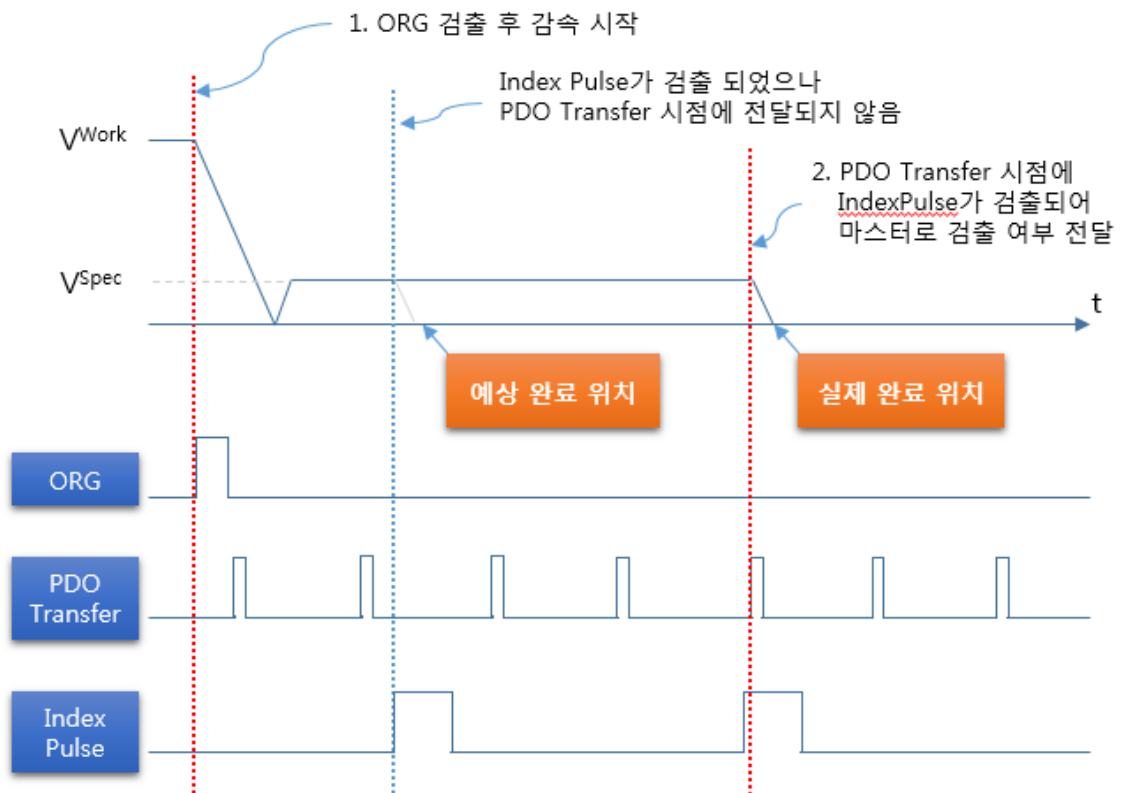
### Case 2

#### AddInfo

- 100          homeMode    Index Pulse(Z )          Mode

#### Cause

- 100          homeMode          가 .
- Index Pulse          PDO(          ) .
- Z          ,  
Index Pulse



- Index Pulse 2

### Solution

- 가
- Index Pulse ( )
- Index Pulse Latch
- Index Pulse (Vspec) (Index Pulse )

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