

Case 1 ..... 1  
    AddInfo ..... 1  
    Cause ..... 1  
    Solution ..... 2  
Case 2 ..... 3  
    AddInfo ..... 3  
    Cause ..... 3  
    Solution ..... 4

× Index Pulse

가

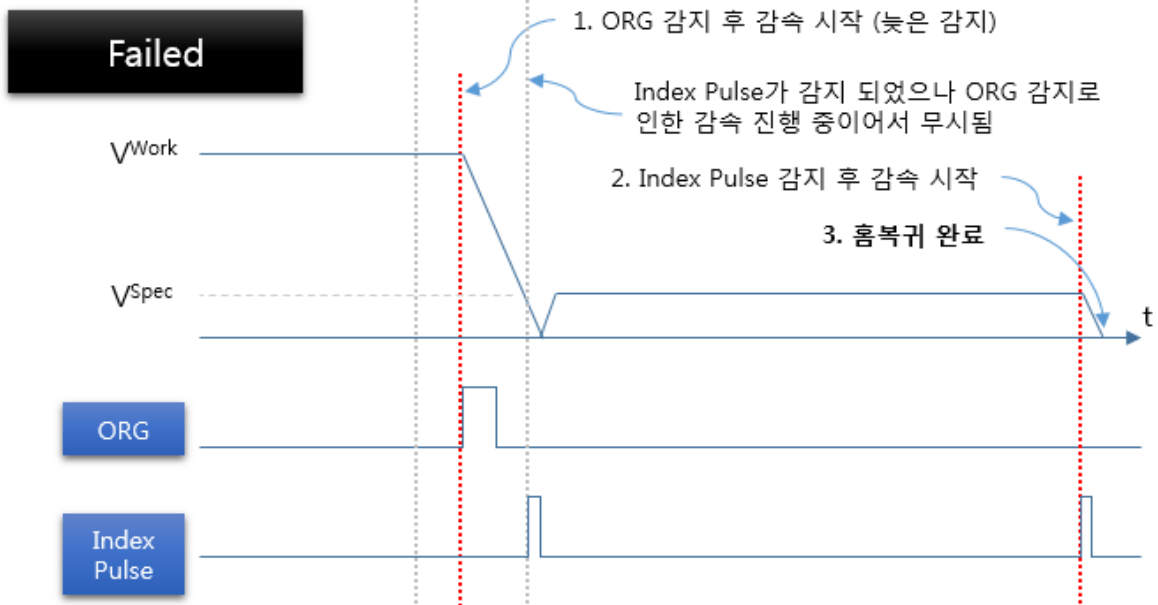
### Case 1

#### AddInfo

- 1                      Index Pulse ( Z )                      가

#### Cause

- 1                      (ORG, EL)    Z                      가
- 1                      가 Index Pulse                      Index Pulse
- **Homing Method 4** ( +ORG & Index Pulse no direction change )



- Index Pulse , 1 (ORG)가 index Pulse , Index Pulse 1

### Solution

- Index Pulse 1 1
- (Vwork)

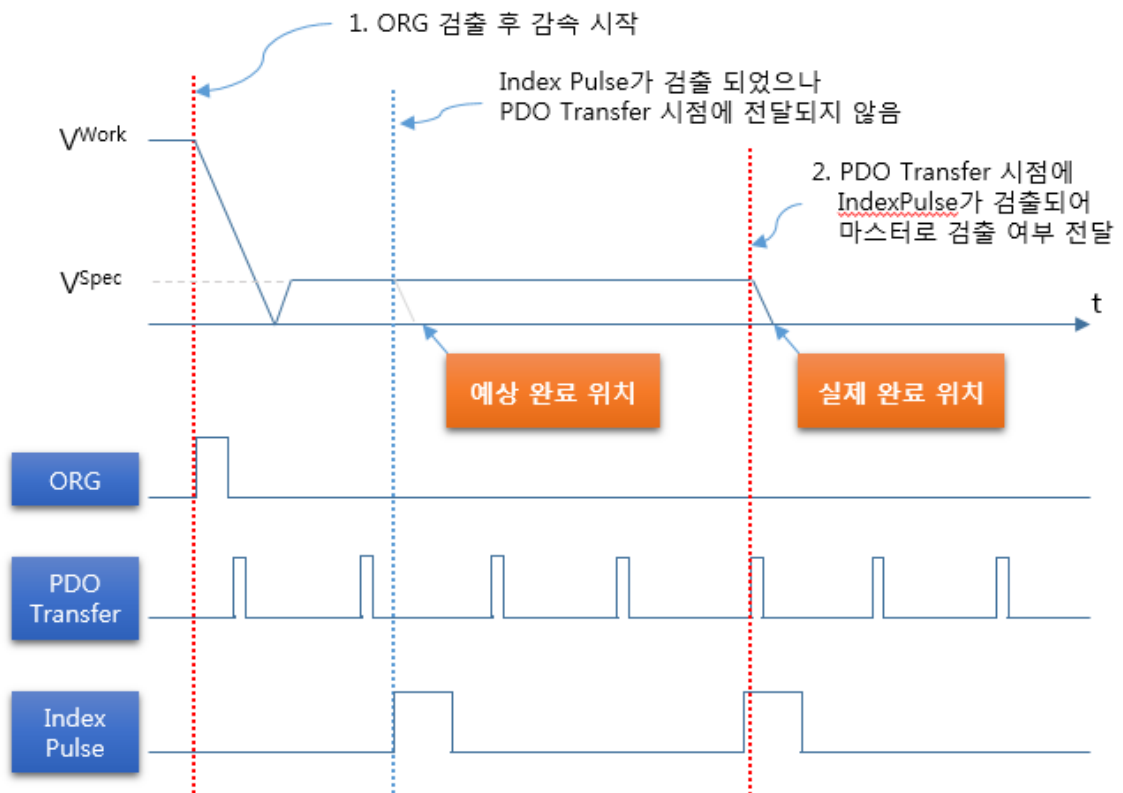
### Case 2

#### AddInfo

- 100 Homing Method Index Pulse(Z ) Mode

#### Cause

- 100 Homing Method 가 .
- Index Pulse PDO( ) .
- Index Pulse Z ,



- Index Pulse 2 .

