

**Description** ..... 1

## GCode

# Description

- Basic
  -
- G-Code
  - G00 ( )
  - G01 ( )
  - G02, G03 ( )
  - G04 ( )
  - G17 / G18 / G19 ( )
  - G20 / G21 ( )
  - G28 ( )
  - G50 / G51 ( )
  - G52 ( )
  - G53 ( )
  - G54 ~ G59 (Work )
  - G68 / G69 ( )
  - G90 / G91 ( / )
  - G96 / G97 ( )
  - ,
- M-Code
  - M02 ( )
  - M03 / M04 / M05 ( )
  - M98 / M99 ( )

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