

**G-Code** ..... 1

# GCode

## G-Code

- Description
  - Basic
    -
  - G-Code
    - G00 ( )
    - G01 ( )
    - G02, G03 ( )
    - G04 ( )
    - G17 / G18 / G19 ( )
    - G20 / G21 ( )
    - G28 ( )
    - G50 / G51 ( )
    - G52 ( )
    - G53 ( )
    - G54 ~ G59 (Work )
    - G68 / G69 ( )
    - G90 / G91 ( / )
    - G96 / G97 ( )
    - ,
  - M-Code
    - M02 ( )
    - M03 / M04 / M05 ( )
    - M98 / M99 ( )
- - G-Code
  -

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Last update: **2024/07/08 18:22**